

David W. Farchmin
Serial No.: 10/675,535
AMENDMENT
Page 18

In the Specification, please replace paragraph [0045] with the replacement paragraph [0045] included on the following page where added text is shown underlined and deleted text is indicated via strike through.

[0045] In addition to including sensing devices and actuators, it is contemplated that most, if not all, of automated assemblies M1-M10 will include some type of control interface to facilitate control and control adjustment. For example, again, in the case of a drilling assembly, drill slide stroke length may be altered, drill speed may be altered, the angle at which a drill bit enters a work piece may be altered, etc. In Fig. 1 human-machine interfaces are referred to by labels I1 through I8 where HMIs are shown next to assemblies that the HMIs are associated with. For instance, HMI I1 is associated with assembly M1, HMI I2 is associated with assembly M2, and so on. Some of the interfaces are also labeled with numeral 130 followed by a small case letter (e.g., a, b, etc.) to distinguish different instances of the interfaces. Specifically, ~~HMIs I1-I4 are also labeled 130a, 103b, 130c and 130d,~~ HMIs I1-I3 and I8 are also labeled 130a, 103b, 130c and 130n, respectively.